

# Application of FTIR Spectroscopy and Chemometric Classification Techniques for Detecting Adulteration in Cinnamon Powder

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## Abstract

Cinnamon is a highly valued aromatic spice widely used in the food and pharmaceutical industries. Due to its extensive applications, cinnamon is susceptible to food fraud, necessitating effective authentication methods. This study uses FTIR spectroscopy and spectral pattern analysis to establish a reliable method for detecting fraud in cinnamon powder by comparing authentic and adulterated samples. The ultimate goal is to provide a practical methodology for identifying adulteration in the spice industry. In this work, Fourier-transform infrared spectroscopy (FTIR) was employed alongside pattern recognition techniques for the authentication of cinnamon powder. To detect and classify fraudulent samples (adulterants include soybean powder, hazelnut shell powder, and dry bread powder, in different concentrations of 5%, 10% and 15% (w/w)) nondestructively, Principal Component Analysis (PCA) was utilised as an unsupervised method, while Partial Least Squares Discriminant Analysis (PLS-DA) and Soft Independent Modelling of Class Analogy (SIMCA) were applied as supervised pattern recognition approaches. The results indicated that while the spectral data of the samples were effectively classified using the PCA technique, some overlap between specific groups was noted. The overall classification accuracy achieved by the SIMCA and PLS-DA classifiers was 83% and 90%, respectively. Based on PCA modelling, SIMCA enabled the classification of samples into two distinct groups (pure vs. adulterated), and the classification accuracy of this two-class model reached 100%. These findings confirm the effectiveness of combining FTIR with pattern recognition techniques for robust and nondestructive authentication of adulterated cinnamon powder, contributing to quality control in the spice industry.

**Keywords:** Cinnamon authentication, Food fraud detection, Fourier-transform infrared spectroscopy, Pattern recognition techniques, Quality control in spices

## Introduction

Cinnamon, derived from the inner bark of trees belonging to the genus *Cinnamomum*, is one of the oldest and most cherished spices globally, known for its distinctive flavour, aroma, and potential health benefits (Błaszczuk, Rosiak, & Kałużna-Czaplińska, 2021; Spence, 2023; Suriyagoda *et al.*, 2021). This spice is rich in essential oils, particularly cinnamaldehyde, which contributes to its unique taste and scent, and is packed with various bioactive compounds, including polyphenols and flavonoids, which have been linked to numerous health-promoting properties (Huang *et al.*, 2021; Zhang *et al.*, 2022). These compounds are known for their antioxidant, anti-inflammatory, and antimicrobial effects, making cinnamon not only a culinary delight but also a valuable

ingredient in traditional and modern medicine (Moreno *et al.*, 2022; Pagliari *et al.*, 2023). The nutritional value of cinnamon is significant, as it contains a variety of vitamins and minerals, including calcium, manganese, and vitamin K, which can contribute to overall health when consumed as part of a balanced diet (Almatroodi *et al.*, 2020; Goel & Mishra, 2020). Given its popularity and the growing awareness of its health benefits, the demand for high-quality cinnamon powder has surged, necessitating stringent quality control measures to ensure the authenticity and purity of cinnamon products in the market (Pages-Rebull, Pérez-Ràfols, Serrano, & Díaz-Cruz, 2024).

Food fraud, particularly in spices, has emerged as a significant concern in the global food supply chain, threatening consumer

safety and confidence (Montgomery, Haughey, & Elliott, 2020; Velázquez *et al.*, 2023). The adulteration of spices, including cinnamon, is often driven by economic motives, as the high value of authentic spices creates opportunities for profit through deceptive practices (Galvin-King, 2020). Common adulteration methods include the addition of cheaper substances, such as cassia bark or artificial colouring agents, which can mislead consumers and undermine the integrity of the product (Banti, 2020; Feltes, Ballen, Steffens, Paroul, Steffens, 2023). Furthermore, the complexity of spice composition makes it challenging for consumers to identify fraud, highlighting the need for reliable detection methods. Adulteration not only affects the market but can also pose health risks to consumers, especially if harmful additives are introduced. The prevalence of such fraudulent practices calls for robust regulatory frameworks and advanced analytical techniques to safeguard consumers and maintain the quality of spice products (Vinothkanna, Dar, Liu, & Jia, 2024). Given the increasing complexity of food fraud, particularly in the spice industry, the integration of analytical techniques with legislative awareness is essential. Several studies have outlined the evolution of EU food safety legislation and its implications for quality control (Bondoc, 2016, 2015).

Several analytical techniques have been developed and employed to detect food fraud, particularly in spices like cinnamon. Traditional methods, including sensory analysis and chemical tests, often fall short in terms of specificity and reliability (Fiorino *et al.*, 2018). Recent advancements in spectroscopic methods, such as Near-Infrared Spectroscopy (NIRS), Raman Spectroscopy, and Fourier Transform Infrared (FTIR) Spectroscopy, have shown promise in providing rapid and non-destructive means of assessing the authenticity of spice products (Jiménez-Carvelo *et al.*, 2021; Kaavya *et al.*, 2020; Shawky, Nahar, Nassief, Sarker, & Ibrahim, 2024). FTIR spectroscopy, in particular, offers a unique advantage by providing detailed information about the

molecular composition of samples through the analysis of vibrational transitions of molecules, allowing for the identification of specific compounds and detection of adulterants. This technique is not only effective in detecting known adulterants but can also help uncover novel fraud methods, making it a valuable tool in food safety and quality assurance (Dimitriou *et al.*, 2025; Jahan & Uddin, 2024; Querido, Kandel, & Pleshko, 2021; RP, Sankar, Sukumaran, & Savithri, 2024). Furthermore, pattern recognition methods like Principal Component Analysis (PCA), Partial Least Squares Discriminant Analysis (PLS-DA), and Soft Independent Modelling of Class Analogy (SIMCA) have been increasingly applied to interpret the spectral data, offering enhanced accuracy in distinguishing between authentic and adulterated samples (Khanban, Garmarudi, Parastar, & Toth, 2022).

In the past decade, numerous studies have focused on utilising spectroscopic techniques to detect fraud in spices, with a significant emphasis on cinnamon (Cantarelli, Moldes, Marchevsky, Azcarate, & Camiña, 2020; Castro, Ribeiro, Santos, & Páscoa, 2023; Lopes *et al.*, 2022; Sudarsh & Müller-Maatsch, 2023; Yasmin *et al.*, 2019). Research has demonstrated the effectiveness of FTIR spectroscopy in distinguishing between pure cinnamon and adulterated samples by analysing spectral patterns and identifying characteristic absorption bands associated with various components (Lixourgioti *et al.*, 2022). For instance, recent studies have successfully employed FTIR spectral analysis combined with pattern recognition techniques such as PCA, PLS-DA, and SIMCA to differentiate between *Cinnamomum verum* (true cinnamon) and *Cinnamomum cassia* (cassia), revealing distinct spectral fingerprints that can be used as a basis for authenticity testing. PCA has been widely used as an unsupervised method to reduce dimensionality and reveal patterns in the data without prior knowledge of class labels, while PLS-DA and SIMCA have been applied as supervised methods to classify and predict the authenticity of cinnamon samples

based on known categories (Hajiseyedrazi, Khorrami, & Mohammadi, 2024). These methods, combined with FTIR spectroscopy, provide a powerful framework for detecting food fraud in spices with high precision.

The primary objective of this study is to explore the application of FTIR spectroscopy for the detection of adulteration in cinnamon powder through comprehensive spectral pattern analysis. While previous studies have primarily focused on differentiating true cinnamon from cassia or identifying specific adulterants, the novelty of the present work lies in the simultaneous evaluation of three economically motivated adulterants, namely soybean powder, hazelnut shell powder, and dried bread powder, at different adulteration levels (5%, 10%, and 15% w/w). By examining the spectral characteristics of both authentic and adulterated cinnamon samples, this research aims to establish a reliable, rapid, and nondestructive methodology for identifying fraudulent practices in the spice industry. The study integrates both unsupervised and supervised chemometric techniques, including Principal Component Analysis (PCA) for exploratory analysis and dimensionality reduction, as well as Partial Least Squares Discriminant Analysis (PLS-DA) and Soft Independent Modelling of Class Analogy (SIMCA) for sample classification and authentication. Furthermore, the comparative evaluation of these classification approaches provides insights into their effectiveness for cinnamon authentication, while demonstrating the capability of SIMCA to accurately discriminate pure and adulterated samples in a binary classification framework. Through this work, we aim to contribute to food safety and quality assurance by providing a practical and cost-effective tool for routine authenticity assessment of cinnamon products, thereby strengthening consumer confidence and supporting ethical practices within the spice market.

## Materials and Methods

In this study, we employed FTIR spectroscopy combined with pattern

recognition techniques to develop a reliable nondestructive method for detecting adulteration in cinnamon powder. Three adulterants namely, soybean powder, hazelnut shell powder, and dry bread powder were added at concentrations of 5%, 10%, and 15% (w/w). For data analysis, we applied PCA as an unsupervised method for exploratory analysis, while PLS-DA and SIMCA were used as supervised classification approaches. The research addressed whether this approach can effectively discriminate pure from adulterated samples, with the hypothesis that significant spectral differences exist and that SIMCA can achieve high accuracy, particularly 100% in the binary pure vs. adulterated classification, whether FTIR combined with chemometrics can effectively discriminate between pure and adulterated samples across different adulterant types and concentrations (5–15% w/w), and which spectral regions are most indicative of adulteration.

### Sample collection and preparation

Cinnamon sticks (*Cinnamomum verum*), soybean, hazelnut shells, and dried bread powder were sourced from local markets in Mashhad, Iran. Careful consideration was taken to ensure that each ingredient was of high quality to faithfully replicate common adulterants found in cases of food fraud. The cinnamon sticks were meticulously selected for their premium quality and prepared into cinnamon powder with a purity level of 100%. The sticks were first thoroughly cleaned to remove any surface contaminants, and then air-dried under controlled conditions to preserve their natural properties. Once fully dried, they were finely ground using a laboratory-grade grinder, producing a uniform cinnamon powder that was used as the reference for authentic samples in this study.

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#### Laboratory-grade grinder specifications

Speed range: up to 27,000 rpm  
Cup dimension: diameter 90mm, high 65mm  
Cup volume: 300cc  
Transperent cover  
Dimensions: 220dia.x300h,8kg

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For the adulterants, soybean, hazelnut shells, and powdered dried bread were prepared using established techniques documented in previous studies (Hashemi-Nasab, Talebian, & Parastar, 2023; Khodabakhshian, Bayati, & Emadi, 2021; Lixourgioti *et al.*, 2022), with minor adjustments made to suit the specific requirements of this research (Fig. 1a). Soybean grains were lightly roasted to simulate processing conditions that mimic real-world adulteration practices, and then ground into a fine powder. Hazelnut shells were thoroughly cleaned, dried at room temperature, and ground into powder form using a laboratory mill. Dried bread was ground and sieved to ensure a fine powder consistent with the texture of the other ingredients.

| Laboratory- roaster specifications |                 |
|------------------------------------|-----------------|
| Electric operation                 | 2.4 kW          |
| Roasting time                      | 10-15 min       |
| Single-phase                       | Voltage         |
| Chaff recycling                    | Cyclone         |
| Roasting                           | Hot air         |
| Casing                             | Stainless steel |
| Noise level                        | 50 dBA          |

All of the samples including cinnamon powder, soybean powder, hazelnut shell powder, and dried bread powder were partially ground for five minutes using a conventional blade grinder. This step was crucial to ensure uniform particle sizes across all samples. After grinding, a 35-mesh sieve was used, allowing both the cinnamon powder and the adulterants to pass through uniformly, ensuring consistency in particle size distribution for subsequent testing (Fig. 1b).

To create composite samples, the cinnamon powder was blended with the three adulterants at different concentration levels of 5%, 10%, and 15% (w/w) based on the weight of cinnamon powder. The adulterants were incorporated to simulate varying degrees of adulteration. The mixtures were thoroughly blended to ensure homogeneity and prevent clumping, reflecting the fraudulent practices commonly used to adulterate cinnamon

powder with cheaper or more accessible materials. Each adulterated sample was carefully prepared in five replicates, including pure cinnamon powder samples as controls.

The pure cinnamon powder and each of the blended samples were stored individually in airtight plastic bags to protect them from environmental factors such as moisture and light. The storage environment was a cool, dark, and dry space, designed to prevent any degradation of the sample composition prior to spectroscopic analysis. This step was essential to maintain the integrity of the samples until testing.

Five replicates were prepared for each adulteration level (5%, 10%, and 15%), ensuring that the analysis could account for any variability in sample preparation and measurement. These replicates were used in the subsequent Fourier Transform Infrared (FTIR) spectroscopy analysis and pattern recognition techniques, including Principal Component Analysis (PCA), Partial Least Squares Discriminant Analysis (PLS-DA), and Soft Independent Modelling of Class Analogy (SIMCA), to detect and quantify the level of adulteration in the cinnamon powder (Hajiseyedrazi *et al.*, 2024).

## FTIR instrument and Spectral data Measurements

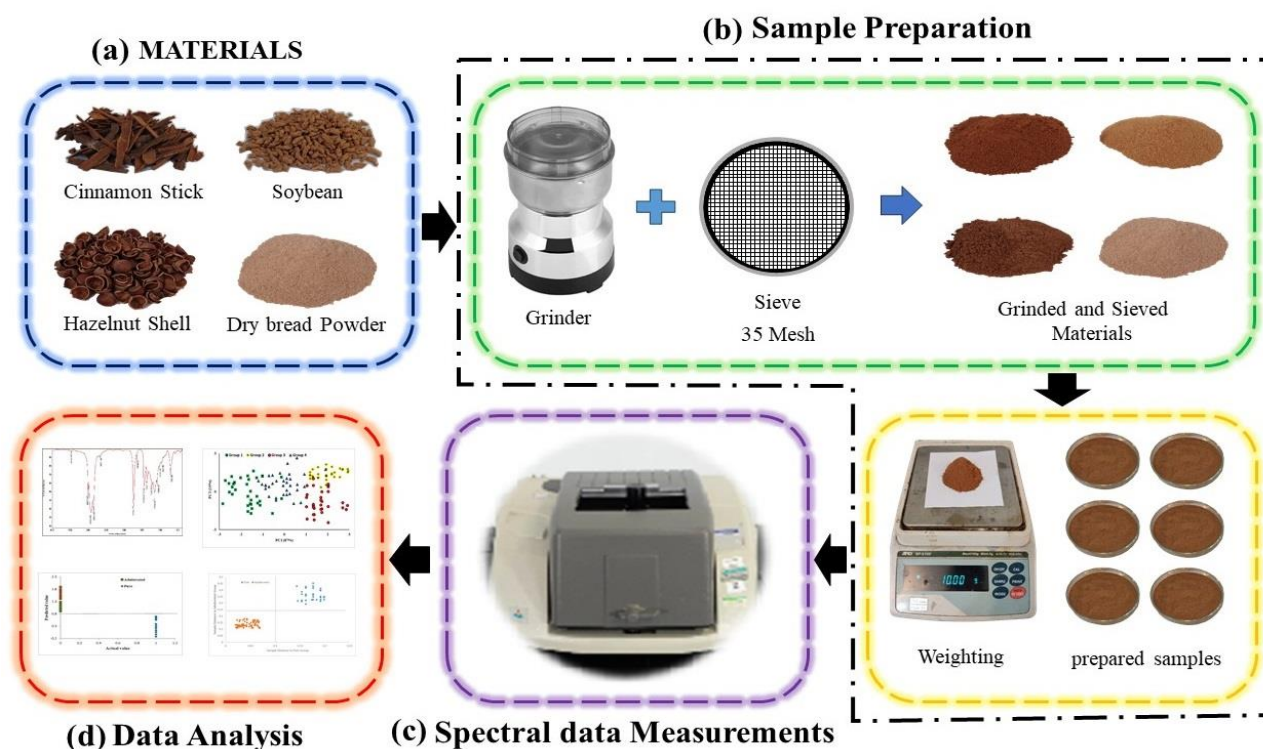
### Signal Acquisition

Fourier Transform Infrared (FTIR) spectroscopy was employed to detect adulteration in cinnamon powder by capturing the unique molecular characteristics of both pure and adulterated samples. The spectral data were collected using an Avatar 370 FTIR spectrometer (Thermo Nicolet Corporation, Madison, WI, USA), operating within the mid-infrared range (4000–400  $\text{cm}^{-1}$ ). Equipped with a deuterated triglycine sulfate (DTGS) detector and an attenuated total reflectance (ATR) accessory, the instrument provided high sensitivity and required minimal sample preparation (Fig. 1c) (Khodabakhshian, Lavasani, & Weller, 2023). Transmittance spectra were obtained for all samples, including pure cinnamon powder and mixtures adulterated with soybean, hazelnut shells, and



dried bread powder, ensuring that the infrared light passing through the sample was recorded accurately. Each sample underwent 65 scans with a resolution of  $4\text{ cm}^{-1}$ , and all spectra were collected in triplicate. 65 scans per spectrum were selected to achieve an optimal signal-to-noise ratio, with each of the 13 samples measured in 3–5 replicates to ensure statistical reliability. The composition of the

sample groups, including pure and adulterated powders, along with the number of replicates, is summarised in Table 1. OMNIC spectroscopy software (Thermo Nicolet Corporation, Madison, WI, USA) was used to monitor and export the spectral data for subsequent analysis (Nicolau & Matzger, 2024).



**Fig. 1.** Schematic diagram of the proposed procedure: (a) Base material and adulterants, (b) Sample preparation, (c) Spectral measurements, and (d) Data analysis

**Table 1-** Composition of sample groups and number of replicates

| Sample No. | Description                      | Adulterant levels (% w/w) | No. of unique samples | Replicates per sample | Total measurements |
|------------|----------------------------------|---------------------------|-----------------------|-----------------------|--------------------|
| 1          | Pure cinnamon powder             | 0%                        | 1                     | 5                     | 5                  |
| 2          | Pure soybean powder              | 100%                      | 1                     | 5                     | 5                  |
| 3          | Pure hazelnut shell powder       | 100%                      | 1                     | 5                     | 5                  |
| 4          | Pure dried bread powder          | 100%                      | 1                     | 5                     | 5                  |
| 5          | Cinnamon + Soybean powder        | 5%, 10%, 15%              | 3                     | 5                     | 15                 |
| 6          | Cinnamon + Hazelnut shell powder | 5%, 10%, 15%              | 3                     | 5                     | 15                 |
| 7          | Cinnamon + Dried bread powder    | 5%, 10%, 15%              | 3                     | 5                     | 15                 |
| Total      |                                  |                           | 13                    |                       | 65                 |

### Spectral Preprocessing

To ensure that the spectral data were accurate and free from noise or interference, several preprocessing methods were applied. Orthogonal signal correction (OSC) was used to remove extraneous variations from the data, which could otherwise mask key spectral features (Yadav, Nimi, Kapoor, & Singh, 2025). Additionally, standard normal variate transformation (SNV) and extended multiplicative scatter correction (EMSC) were utilised to correct for scattering effects caused by differences in particle size, sample thickness, or surface roughness (Wang *et al.*, 2023). These methods helped normalise the spectral data, ensuring consistency across all samples (Dashti *et al.*, 2022). Furthermore, to reduce noise and enhance peak resolution, a median filter was applied for smoothing, and Savitzky-Golay first-order (D1) and second-order (D2) derivatives were used to emphasise subtle spectral differences (Fattahi & Seyfari, 2025). Detrending was also performed to eliminate baseline drifts that could arise from environmental or instrumental factors (Wu *et al.*, 2023). To identify the most effective preprocessing approach, 18 different scenarios—including individual and combined methods (e.g., SG, SNV, MSC, OSC, SG+SNV, SG+MSC, and OSC+SG)—were evaluated. The optimal combination was selected based on model performance criteria (classification accuracy and RMSE). The final preprocessing pipeline consisted of Savitzky-Golay smoothing (second-order polynomial, 11-point window) followed by SNV, which provided the best balance between noise reduction and preservation of relevant spectral information. This approach prevented over-preprocessing and minimised the risk of losing chemically meaningful spectral features. The operations were performed using MATLAB (MathWorks Inc., Natick, MA, USA). After preprocessing, the spectra were exported to The Unscrambler software (CAMO Software, Norway), where PCA, PLS-DA, and SIMCA were applied for classification and pattern recognition analysis.

### Model construction, selection of principal components / latent variables, and validation

To ensure transparent and reproducible selection of model complexity (number of principal components for SIMCA and number of latent variables for PLS-DA), we adopted the following systematic procedure. All multivariate modelling was carried out using Unscrambler® v9 (CAMO, Oslo, Norway) with the preprocessing sequence described in Section 2.2.2.

**SIMCA (class-wise PCA):** For each class, we constructed a class model by performing PCA on the training subset only (Cruz-Tirado *et al.*, 2023; Nargesi, Amiriparian, Bagherpour, & Kheiralipour, 2024). The optimal number of PCs for each class model was determined using 4-fold cross-validation (venetian blinds) repeated across the four random splits described in Section 3.2. Selection criteria were: (i) inspection of the PCA scree plot (cumulative explained variance and the ‘elbow’), (ii) minimisation of the class prediction error (misclassification rate) under cross-validation, and (iii) stabilisation of the DModX (Distance to Model in X-space) acceptance limits (residual distance). Where the combination of criteria suggested multiple candidate PC counts, we chose the smallest number of PCs giving statistically indistinguishable classification performance (parsimony principle). The D-critical ( $\alpha = 0.05$ ) threshold was used to set SIMCA acceptance limits. The final number of PCs used for each class is reported in Table 2 and is supported by the PCA scree plots added as Figure 7.

**PLS-DA (multi-class PLS2 approach):** Because the problem involves more than two predefined groups (pure cinnamon and three different adulterants), we used a multivariate response PLS implementation (PLS2-DA, i.e., PLS regression with a dummy/one-hot encoded Y matrix for the classes) rather than fitting a single binary PLS-DA across all data. In practice, the Y matrix comprised four

columns (one per class) with values 1 for samples of the class and 0 for others. The PLS2 model was built in Unscrambler with the same preprocessing pipeline as the final PCA/SIMCA models. The optimal number of latent variables (LVs) was chosen by: (i) minimising the root mean squared error of cross-validation (RMSECV) in 4-fold cross-validation (the same four splits used throughout), (ii) monitoring classification accuracy and stability (sensitivity, specificity) as a function of the LV number, and (iii) avoiding overfitting by selecting the smallest LV number beyond which the RMSECV and accuracy curves plateau. RMSECV vs LV plots and classification-accuracy vs LV plots were inspected (see Figure 10). PLS-DA was performed using a one-hot encoded Y-matrix (multivariate response) for class membership, which is sometimes referred to in the literature as PLS2-DA; however, the term PLS-DA is used consistently throughout this work.

**Overfitting checks and statistical significance:** To confirm that the selected PLS2 models were not the result of overfitting, we performed label-permutation tests ( $n = 200$  permutations): class labels were randomly shuffled and the PLS2 modelling procedure (including cross-validation) repeated; the distribution of accuracies obtained under label randomisation is reported in Figure 11. In addition to permutation tests, model performance is reported for calibration and external validation sets (Table 2); robustness was evaluated by repeating the random 75/25 split four times so every sample appeared once in the test sets. All final model parameters and diagnostic plots (scree plots, RMSECV curves, DModX plots, and permutation test histograms) are provided in Figures 9–11.

#### Unsupervised pattern recognition

Principal Component Analysis (PCA) is a widely used unsupervised machine learning technique primarily applied for dimensionality reduction and feature extraction. It transforms a high-dimensional dataset into a smaller set of orthogonal components, called principal components, which capture the most variance

in the data (Barbosa, Saurina, Puignou, & Núñez, 2020). This transformation facilitates not only data compression and noise reduction but also improves model efficiency by eliminating redundant features. PCA is also instrumental in data visualisation, particularly for datasets with more than three variables. Projecting data onto the first two or three principal components enables simplified visual inspection, aiding pattern recognition and cluster analysis (Greenacre *et al.*, 2022). Moreover, by selecting the most informative components, PCA serves as an effective feature extraction method, enhancing model performance and generalisability (Akgun & Kamiloglu, 2025; Omuya, Okeyo, & Kimwele, 2021; Rana, Liaw, Lee, & Sheu, 2021).

#### Supervised pattern recognition

PLS-DA is a robust technique for constructing predictive models and is particularly effective in distinguishing between different classes. PLS-DA is a calibration model based on Partial Least Squares (PLS) and focuses on enhancing class separation and revealing important features in the classification data. The PLS-DA method identifies latent variables (LV) with the largest covariance with variables that indicate the sample's membership in various groups (Barbosa *et al.*, 2020; Bevilacqua *et al.*, 2013).

Soft Independent Modelling of Class Analogy (SIMCA) is a robust pattern recognition technique employed for supervised categorisation. In this method, the samples and spectra are divided into groups according to how similar they are in the principal component space. SIMCA works by building a model based on a training dataset that contains samples from different classes or categories. The method uses PCA to reduce the dimensionality of the data and identify the most important underlying factors or components. These components are then used to create a model for each class. One advantage of SIMCA is that it can handle multicollinearity issues, frequently encountered in spectroscopic data. Additionally, it offers a comprehensible visual

representation of the classification results through score plots and contribution plots, allowing for the easy interpretation of results and the identification of outliers. In essence, SIMCA is a multivariate statistical method used for classification and prediction in chemometrics. It allows for the analysis of complex spectroscopic datasets and is commonly used in the field of analytical chemistry to classify samples into different categories based on their spectral characteristics (De Angelis, Summo, Pasqualone, Faccia, & Squeo, 2024).

#### Classification analysis

The model's performance was assessed based on its sensitivity, precision, and specificity in detecting contamination in the cinnamon powder samples. Sensitivity indicates the percentage of correctly identified pure cinnamon powder samples in the test set. Specificity refers to the ratio of correctly detected adulterated samples to the incorrectly identified ones in the test set. These metrics were derived from the values of true positive (properly identified samples, TP), false positive (FP), true negative (TN), and false negative (incorrectly rejected samples, FN) values, as described and outlined in previous research (de Lima *et al.*, 2020).

$$\text{Sensitivity (\%)} = \frac{TP}{TP + FN} \times 100 \quad (1)$$

$$\text{Specificity (\%)} = \frac{TN}{TN + FP} \times 100 \quad (2)$$

$$\text{Precision (\%)} = \frac{TP}{TP + FP} \times 100 \quad (3)$$

$$\text{Accuracy (\%)} = \frac{TP + TN}{TP + TN + FP + FN} \times 100 \quad (4)$$

#### Data Splitting and Model Validation

To evaluate the performance of the classification models, the dataset was randomly divided into training and test sets using a 75/25 split ratio (75% for training and 25% for testing). To ensure the robustness and generalisability of the results, this random splitting procedure was repeated four times, and the average classification accuracy across all four runs was reported. This approach minimises the bias associated with a single

random partition and provides a more reliable assessment of model performance.

## Results and Discussion

### Spectral analysis

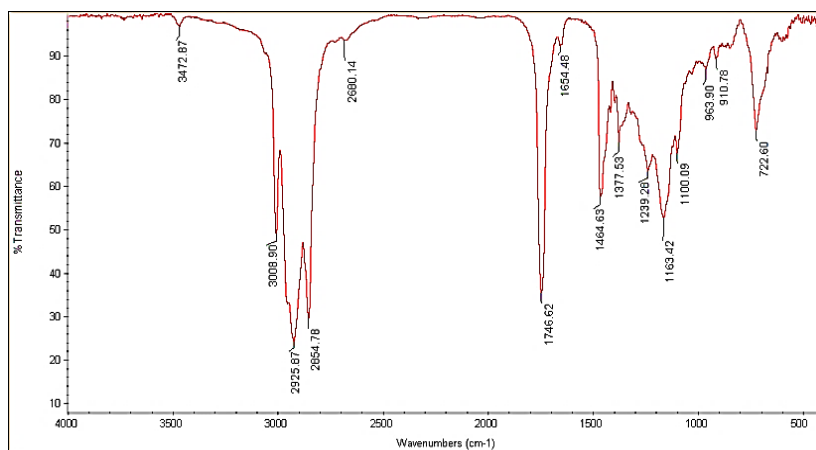
Spectra of cinnamon powder, soybean powder, hazelnut shell powder, and dry bread powder are illustrated in Figs. 2, 3, 4, and 5, respectively. These figures show the IR vibrational modes of these four compounds. Experimental data are required to delineate the spectral region. In the context of characterising cinnamon powder, the fingerprint region of the IR spectra is important due to its uniqueness and distinctive peaks that signify the presence of soybean, dry bread, or hazelnut shells in cinnamon powder. The observed differences in the FTIR transmittance spectra are attributed to variations in the chemical composition and molecular structure of the samples (de Lima *et al.*, 2020).

As observed in previous studies (Boughendjioua, Amoura, & Boughendjioua, 2017; Hu, Zhang, Xiao, & Wang, 2018), the pure cinnamon spectrum exhibited characteristic absorption bands near  $\sim 1678 \text{ cm}^{-1}$  (C=O stretching),  $\sim 1626 \text{ cm}^{-1}$  (C=C stretching),  $\sim 1450 \text{ cm}^{-1}$  (aromatic ring vibrations), and  $\sim 1289 \text{ cm}^{-1}$  (O-H stretching), which are primarily associated with cinnamaldehyde, coumarin, and other phenolic compounds. In the case of dry soybean, specifically, two prominent bands near  $\sim 2924 \text{ cm}^{-1}$  and  $\sim 2854 \text{ cm}^{-1}$  correspond to asymmetric and symmetric stretching vibrations of aliphatic  $\text{CH}_2$  groups in fatty acid chains, while the band near  $\sim 1745 \text{ cm}^{-1}$  is attributed to ester carbonyl (C=O) stretching of triglycerides (Wu *et al.*, 2018), while the valley near  $\sim 1700 \text{ cm}^{-1}$  is related to amide I and II, corresponding to protein content (Nicolaou, Xu, & Goodacre, 2010). Additionally, the amide I and II bands near  $\sim 1650 \text{ cm}^{-1}$  and  $\sim 1540 \text{ cm}^{-1}$ , respectively, indicate the presence of proteins. For hazelnut shells, the spectrum revealed bands characteristic of lignocellulosic materials. The peaks near  $\sim 2924 \text{ cm}^{-1}$  and  $\sim 2845 \text{ cm}^{-1}$  are assigned to aliphatic C-H stretching

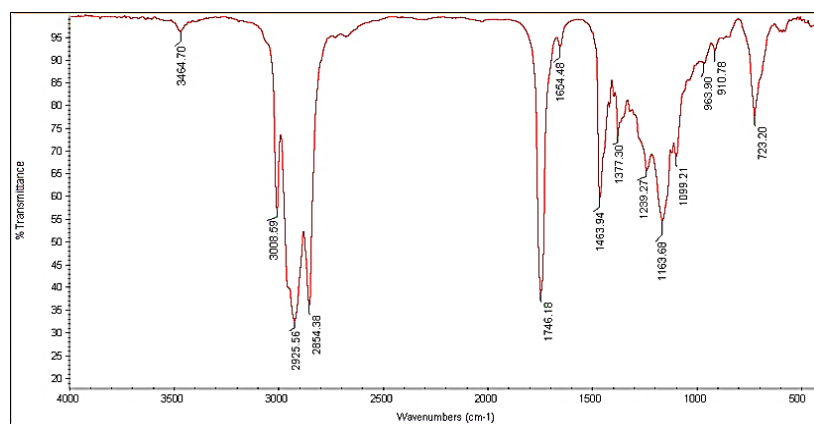


vibrations, while the band at  $\sim 1709\text{ cm}^{-1}$  corresponds to carbonyl/carboxyl  $\text{C}=\text{O}$  stretching of hemicellulose and lignin. The aromatic  $\text{C}=\text{C}$  ring stretching vibrations appeared at  $\sim 1613\text{ cm}^{-1}$  and  $\sim 1504\text{ cm}^{-1}$ , and the bands at  $\sim 1370\text{ cm}^{-1}$ ,  $\sim 1226\text{ cm}^{-1}$ , and  $\sim 1030\text{ cm}^{-1}$  are associated with aliphatic  $\text{CH}_3$  deformation, aromatic  $\text{C}-\text{O}$  stretching, and aliphatic  $\text{C}-\text{O}/\text{C}-\text{OH}$  stretching of cellulose

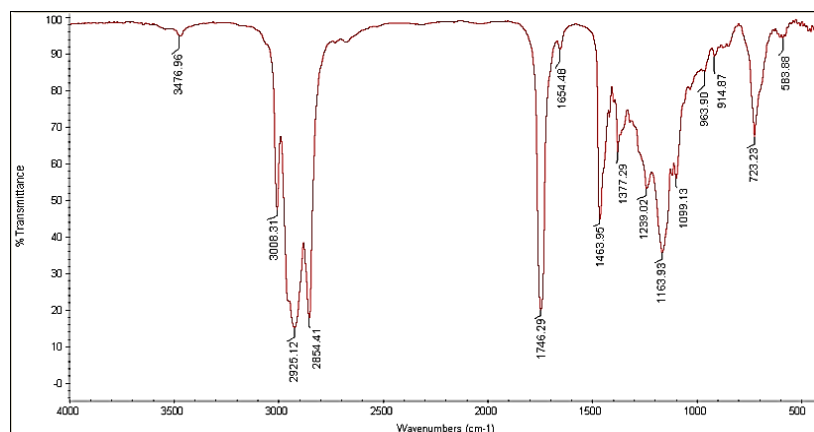
and hemicellulose, respectively (Özçimen & Ersoy-Meriçboyu, 2010). Also in dry bread powder, which contains wheat flour, valleys near  $\sim 1164\text{ cm}^{-1}$  and  $\sim 1373\text{ cm}^{-1}$  are attributed to ester  $\text{C}-\text{H}$  banding and sulfone, respectively. Additionally, the broad band around  $\sim 1000\text{--}1100\text{ cm}^{-1}$  is characteristic of glycosidic linkages in starch polymers (Dave & Modi, 2018).



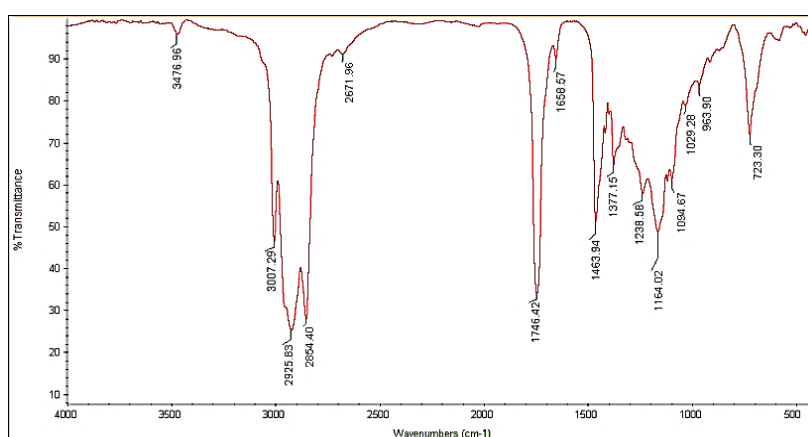
**Fig. 2.** FTIR spectra of pure cinnamon



**Fig. 3.** FTIR spectra of dry soybean



**Fig. 4.** FTIR spectra of hazelnut shell



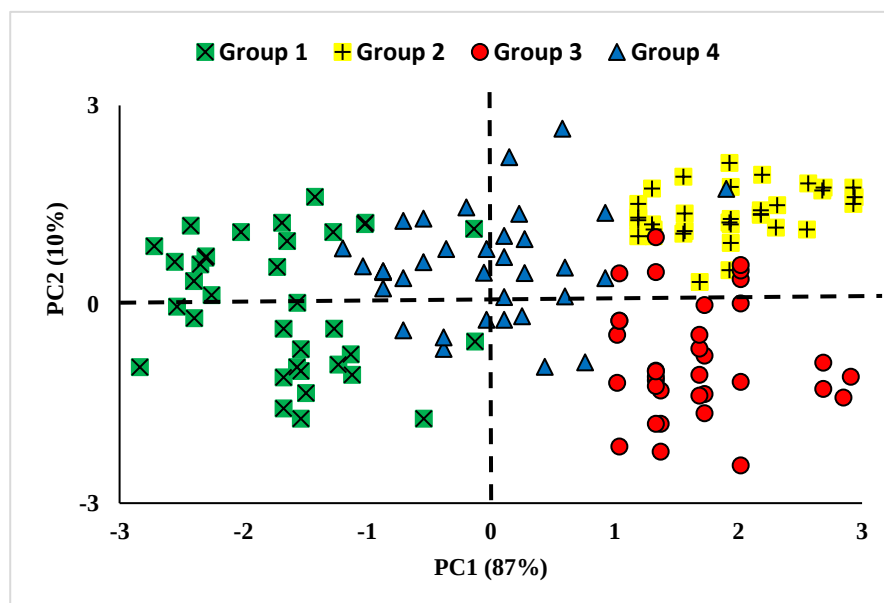
**Fig. 5.** FTIR spectra of dry bread

### Unsupervised pattern recognition

As previously indicated, unsupervised pattern recognition aims to determine the existence of clustering in a dataset without relying on class membership information. It is advisable to initiate exploration using techniques such as PCA to describe the underlying structure of the dataset, even if the class memberships of the samples are known in advance (Khodabakhshian & Abbaspour-Fard, 2020).

The clustering of the cinnamon samples based on IR preprocessed data is shown in Figure 6, presented as a scatter plot of the PCA scores in the first two PC spaces. A PCA

model comprising four principal components and ~97% explained variance was employed (PC1 = 87%, PC2 = 10%, the remaining PCs contribute the remainder). The first two PCs summarise the data in the most distinctive manner, and this plot can be used to analyse the differences and similarities among the sets of mixed samples. According to the four investigated groups, as shown in Figure 6, the distribution of data across the two PC spaces reveals scattered groupings, along with partial overlaps between certain groups, implying that spectral features of mixed samples may be similar (Figures 2–5).

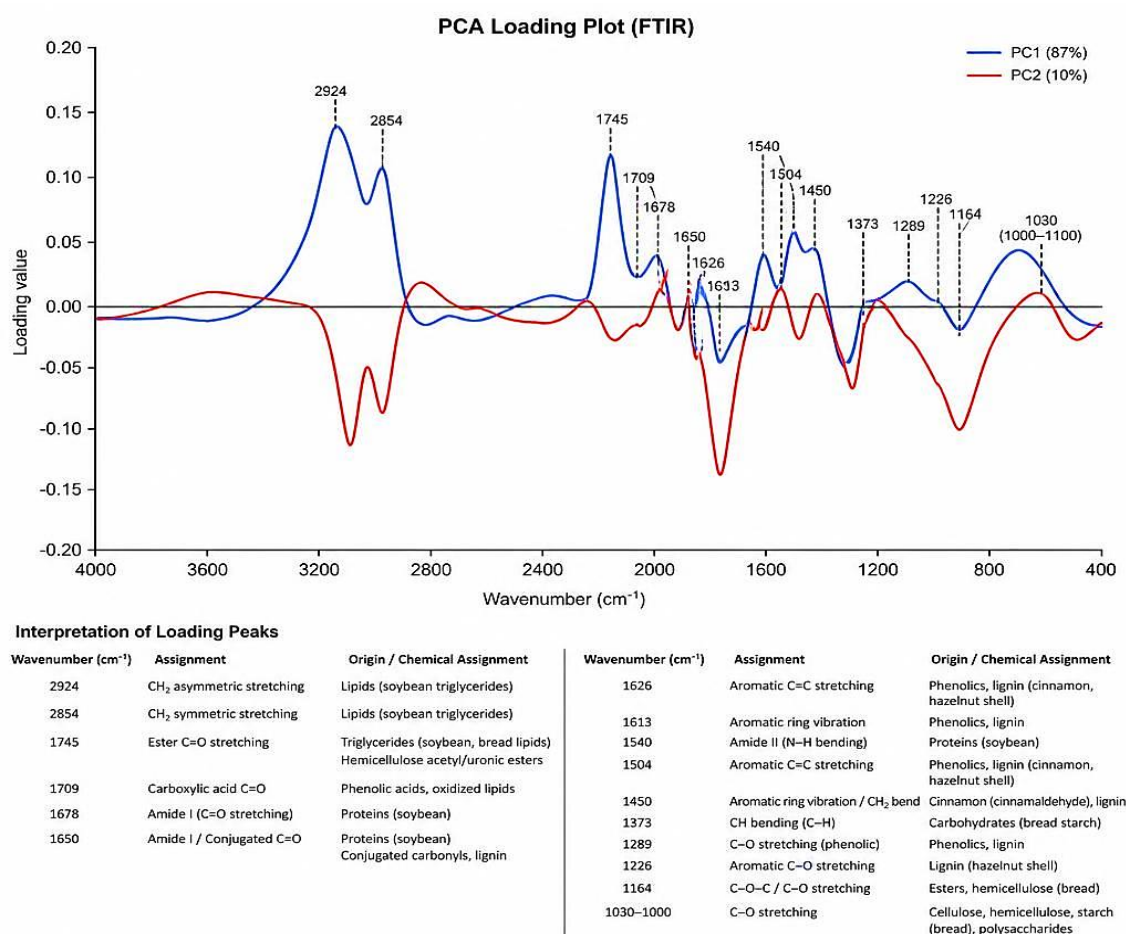


**Fig. 6.** Scatter plots of PCA scores in the first two principal component spaces for the clustering of the four studied mixture samples: “Group 1: pure cinnamon”, “Group 2: cinnamon + soybean”, “Group 3: cinnamon + hazelnut shell”, and “Group 4: cinnamon + bread powder”

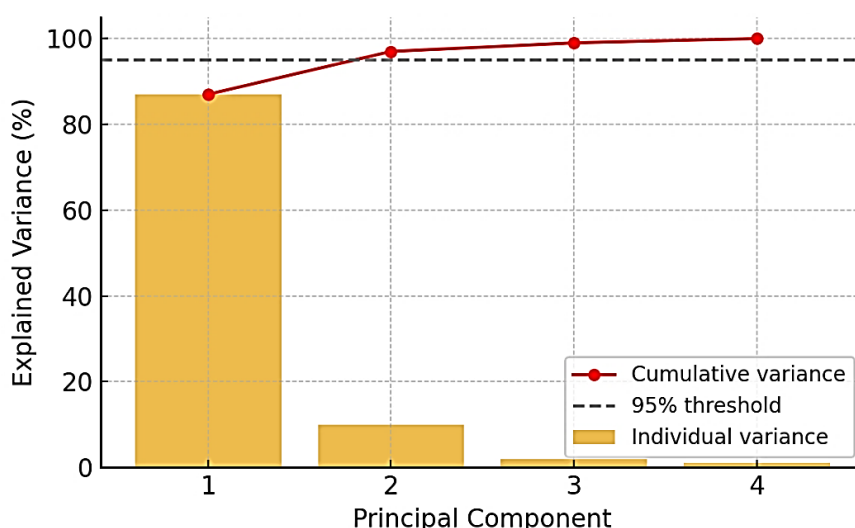
To identify the spectral variables responsible for the separation observed in the PCA score plot, the loading plots of the first two principal components were examined (Figure 7). The loading profiles indicate that discrimination between pure and adulterated cinnamon samples is mainly governed by absorption bands located within the fingerprint region together with several characteristic functional-group vibrations. The highest absolute loading values were observed around  $2924\text{--}2854\text{ cm}^{-1}$ , corresponding to aliphatic  $\text{CH}_2$  stretching vibrations mainly associated with lipids in soybean powder, around  $1700\text{--}1650\text{ cm}^{-1}$  related to carbonyl stretching and amide I vibrations, near  $1600\text{--}1500\text{ cm}^{-1}$  attributed to aromatic  $\text{C}=\text{C}$  skeletal vibrations of lignin and phenolic compounds, and within  $1200\text{--}1000\text{ cm}^{-1}$  corresponding to  $\text{C}\text{--}\text{O}\text{--}\text{C}$  and  $\text{C}\text{--}\text{O}$  stretching vibrations of carbohydrates and polysaccharides. These spectral regions therefore contributed most strongly to the separation of pure cinnamon from samples adulterated with soybean powder, hazelnut shell powder, and dried bread powder.

However, PCA is an unsupervised decomposition of spectral variance and the

largest variance directions (PC1, PC2) need not contain all the subtle but class-discriminant information required for robust supervised classification. In particular, inter-class differences related to minor spectral features (e.g., subtle absorbances introduced by specific adulterant composition and interaction effects at low adulteration levels) can be captured by higher-order PCs that explain only a small fraction of total variance but nonetheless carry important discriminative information for class modelling. To determine the number of PCs used in each SIMCA class model, we therefore examined: (i) the PCA scree plots (variance explained vs PC number), (ii) the cross-validated class prediction error as a function of the number of PCs, and (iii) the DModX residuals and acceptance limits. The scree plots (Figure 8) show a pronounced ‘elbow’, but inspection of class-wise prediction error under 4-fold cross-validation (repeated across four random splits) indicated that inclusion of PCs up to the 4th (and PC5 for Group 1) produced small but consistent improvements in sensitivity for the class models and reduced misclassification of borderline samples.



**Fig. 7.** PCA loading plots of PC1 and PC2 derived from the FTIR spectra of pure and adulterated cinnamon powders. The loading profiles identify the wavenumbers contributing most strongly to sample discrimination. Positive and negative loading peaks indicate spectral regions responsible for the separation observed in the PCA score plot

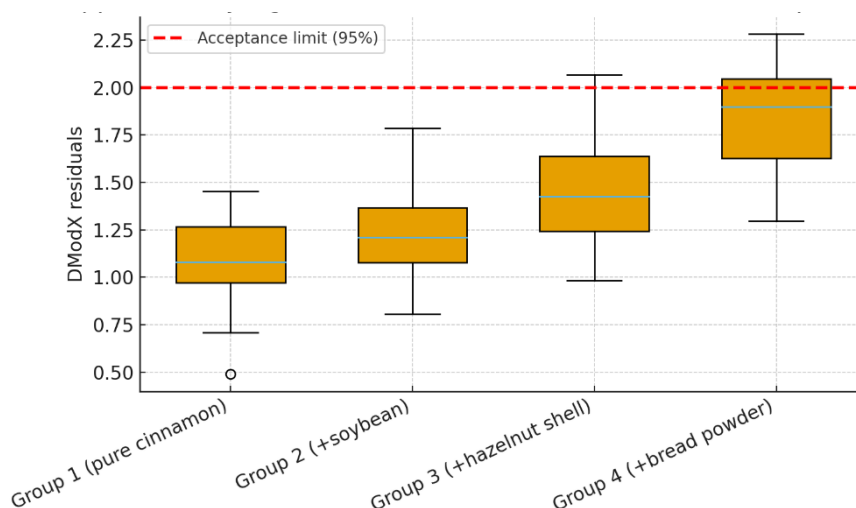


**Fig. 8.** Scree plot of the PCA model applied to the FTIR spectra of cinnamon and adulterated samples. Individual variance explained by each principal component (bars) and cumulative variance (red line) are shown. The 'elbow' at the 4th PC indicates the optimal number of PCs for SIMCA modelling of Groups 2–4, while Group 1 requires 5 PCs



Therefore, to balance parsimony and predictive performance, we selected 4 PCs for Groups 2–4 and 5 PCs for Group 1 (Table 2). The SIMCA decision boundaries and DModX plots are included in Figure 9 to demonstrate how the acceptance limits were set. Due to the observed overlaps in unsupervised clustering, two robust classifiers (PLS-DA and SIMCA)

were further employed as supervised pattern recognition algorithms to enhance differentiation. The data analysis also showed that IR spectroscopy can be effectively applied to supervised classification, distinguishing between pure and adulterated samples and categorising them based on spectral characteristics.



**Fig. 9.** DModX residuals for each SIMCA class model, showing the distribution of residuals for Groups 1–4. The red dashed line indicates the acceptance limit (95% confidence), demonstrating that all samples fall within the model boundaries and justifying the selected number of PCs for each group

### Supervised pattern recognition

SIMCA and PLS-DA, as supervised classification algorithms, were applied to the IR spectra based on the findings from the unsupervised method described in Materials and Methods. These algorithms develop classification rules using a training dataset to predict the class of unknown samples. In the training phase, 75% of the samples were randomly assigned to the training set, and the remaining 25% to the test set. This process was repeated four times to ensure that each sample was included in the test set once. The reported results represent the average of these iterations. Model performance was evaluated using prediction accuracy, defined as the percentage of test samples correctly classified based on the rules established during training.

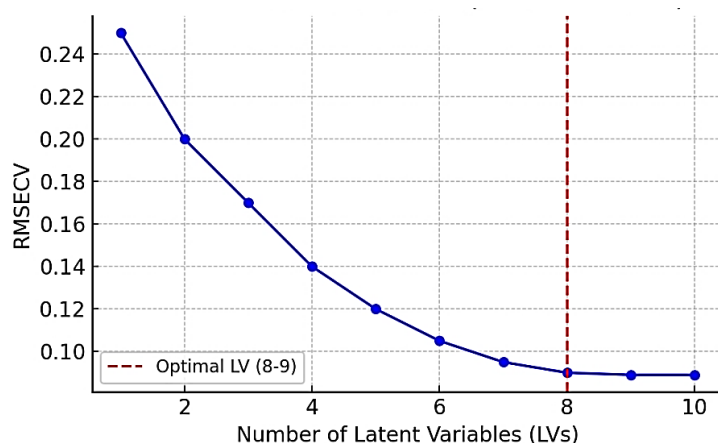
SIMCA and PLS-DA models were assessed in terms of sensitivity, precision, and specificity for both calibration and validation datasets, as presented in Table 2. The optimal number of principal components (PCs) for SIMCA was found to be 4 or 5. The validation samples were then classified using the respective PCA models. For supervised classification, a multi-response PLS implementation (PLS2-DA) was used, in which class membership was encoded as a one-hot (dummy) Y matrix with four columns, one per class. This approach allows simultaneous modelling of all four classes within a single multivariate regression framework and is the appropriate extension of binary PLS-DA when multiple classes are present.

**Table 2-** Calibration and validation results of PLS-DA and SIMCA in terms of sensitivity, precision, and specificity (percentage) for authentication of cinnamon samples

| Method | Group   | No. of PC / LV | Evaluation  | Sensitivity | Specificity | Precision | Accuracy |
|--------|---------|----------------|-------------|-------------|-------------|-----------|----------|
| SIMCA  | Group 1 | 5 PCs          | Calibration | 0.93        | 0.42        | 0.78      |          |
|        |         |                | Validation  | 0.91        | 0.41        | 0.77      |          |
|        | Group 2 | 4 PCs          | Calibration | 0.88        | 0.74        | 0.91      |          |
|        |         |                | Validation  | 0.87        | 0.76        | 0.90      |          |
|        | Group 3 | 4 PCs          | Calibration | 0.85        | 0.76        | 0.81      |          |
|        |         |                | Validation  | 0.84        | 0.75        | 0.80      |          |
|        | Group 4 | 4 PCs          | Calibration | 0.90        | 0.77        | 0.89      |          |
|        |         |                | Validation  | 0.89        | 0.76        | 0.86      |          |
|        | Overall |                | Calibration | —           | —           | —         | 0.85     |
|        |         |                | Validation  | —           | —           | —         | 0.83     |
| PLS-DA | Group 1 | 9 LVs          | Calibration | 0.82        | 0.94        | 0.92      |          |
|        |         |                | Validation  | 0.80        | 0.92        | 0.91      |          |
|        | Group 2 | 8 LVs          | Calibration | 0.77        | 0.92        | 0.90      |          |
|        |         |                | Validation  | 0.78        | 0.92        | 0.89      |          |
|        | Group 3 | 8 LVs          | Calibration | 0.79        | 0.93        | 0.91      |          |
|        |         |                | Validation  | 0.77        | 0.92        | 0.88      |          |
|        | Group 4 | 9 LVs          | Calibration | 0.80        | 0.91        | 0.90      |          |
|        |         |                | Validation  | 0.78        | 0.90        | 0.89      |          |
|        | Overall |                | Calibration | —           | —           | —         | 0.91     |
|        |         |                | Validation  | —           | —           | —         | 0.90     |

The number of latent variables (LVs) for each PLS2-DA model was selected using the same 4-fold cross-validation scheme used throughout the study (each of the four random splits described in Section 2.4.3). RMSECV (root mean squared error of cross-validation) vs number of LVs was plotted, and validation classification accuracy (sensitivity/specificity/precision) was monitored as a function of LV count. The RMSECV and accuracy curves (Figure 10)

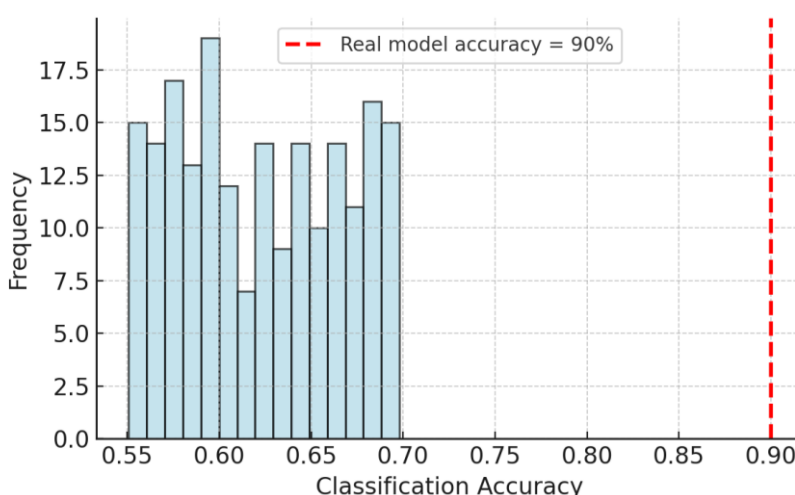
show that model performance improves with increasing LV numbers up to a plateau: beyond 8–9 LVs, there is no further reduction in RMSECV nor appreciable gain in classification accuracy, while model complexity increases. Thus, the LV choice of 8–9 represents the point at which adding additional LVs fails to provide meaningful improvement (standard bias-variance tradeoff). The final LV counts used for each class are reported in Table 2.



**Fig. 10.** Root mean square error of cross-validation (RMSECV) as a function of the number of latent variables (LVs) for PLS-DA classification of the four cinnamon sample groups. The minimum RMSECV at 8–9 LVs indicates the optimal model complexity for robust discrimination

To assess whether the relatively higher LV counts reflected overfitting, a label-permutation test (200 permutations) was performed: the distribution of classification accuracies under randomly permuted class labels is shown in Figure 11. The observed model accuracies for correctly labelled data lie well outside the permutation distribution, confirming that the chosen PLS2-DA models

capture genuine class structure rather than fitting random noise. Moreover, the cross-validation procedure was repeated across four different random 75/25 splits (so that each sample was used once in test sets), and the reported calibration and validation performance values in Table 2 are averages over these repeats.



**Fig. 11.** Permutation test for PLS-DA classification of the cinnamon samples. Histogram represents the distribution of classification accuracies for 200 randomly permuted models, while the red dashed line shows the accuracy of the actual PLS-DA model (90%), confirming model validity and absence of overfitting

Table 2 presents calibration and validation results for both SIMCA and PLS-DA, showing sensitivity, precision, and specificity percentages for cinnamon sample authentication. For instance, SIMCA's precision for group 1 was the lowest (77%) due to overlap with other groups, particularly group 4 (Fig. 6). Four samples from group 1 were misclassified as group 4. This suggests that SIMCA, which relies on PCA modelling, performs less effectively when distinguishing between pure cinnamon and samples with different adulterants. In contrast, group 2 samples (cinnamon mixed with soybean powder) were correctly classified with 90% precision. Overall, SIMCA's classification precision across the four groups was 83%. This poor performance can be attributed to significant spectral overlaps among the different adulterant classes, as also observed in

the PCA score plots. These overlaps make it difficult for SIMCA to distinguish between individual adulterant types, especially at lower concentrations. However, when the model was simplified to a binary classification problem (pure vs. adulterated), the spectral differences became more pronounced, and the two-class SIMCA model achieved 100% classification accuracy (as presented in Table 3). Due to this limitation, SIMCA was also applied to a simplified two-class problem: pure (group 1) vs. adulterated (groups 2, 3, and 4). In this case, 75% of samples were used for calibration and 25% for validation. The model achieved 100% precision for both sets, as shown in Table 3. For the two-class analysis presented in Table 3, all adulterated samples, regardless of adulterant type or concentration were merged into a single 'adulterated' class, while pure cinnamon samples formed the second

class. This binary classification was performed on the same dataset used for the four-class analysis.

As mentioned, the overall classification accuracy of the SIMCA model for the 4-class classification (pure, soybean-adulterated, hazelnut shell-adulterated, and dry bread-adulterated) was 83%, which is considerably lower than the 100% accuracy achieved in the binary (pure vs. adulterated) classification. This discrepancy can be attributed to the spectral similarities among certain adulterants. In particular, dry bread powder and hazelnut shell powder share common lignocellulosic and carbohydrate components, resulting in significant spectral overlap in the region of 1500–800  $\text{cm}^{-1}$ . Both materials exhibit absorption bands related to C–O–C stretching (around 1000–1100  $\text{cm}^{-1}$ ), C–H bending

(~1370  $\text{cm}^{-1}$ ), and aromatic C=C vibrations (~1600  $\text{cm}^{-1}$ ), which make their differentiation challenging. In contrast, soybean powder contains higher amounts of lipids and proteins, with distinct bands near 2924  $\text{cm}^{-1}$  and 2854  $\text{cm}^{-1}$  ( $\text{CH}_2$  stretching) and 1650  $\text{cm}^{-1}$  and 1540  $\text{cm}^{-1}$  (amide I and II), providing more discriminative spectral features. These findings indicate that while SIMCA is highly effective for binary authentication (detecting the presence of any adulterant), its performance decreases when distinguishing between adulterants with similar botanical origins or chemical compositions. This highlights the need for complementary analytical techniques or higher-resolution spectral data for fine-grained adulterant identification.

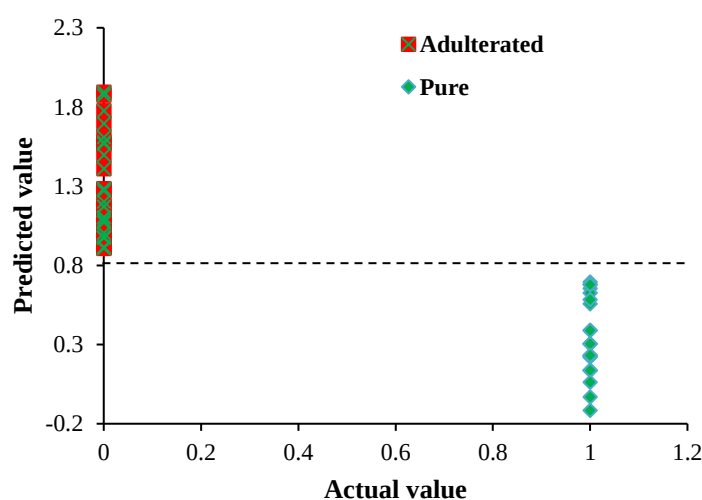
**Table 3-** SIMCA grouping results of calibration and validation for discrimination of samples into pure and adulterated groups

| Method | Group       | No. of PC | Calibration set          | Validation set           |
|--------|-------------|-----------|--------------------------|--------------------------|
|        |             |           | Correctly classified (%) | Correctly classified (%) |
| SIMCA  | Pure        | 4         | 100                      | 100                      |
|        | Adulterated | 4         | 100                      | 100                      |
|        | Overall     |           | 100                      | 100                      |

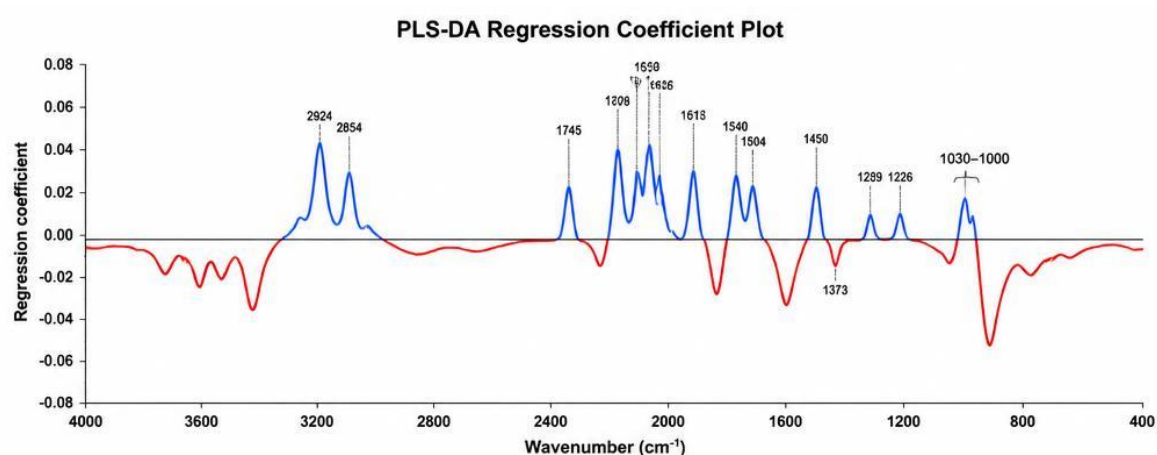
Figure 12 shows PLS-DA calibration results, with a cutoff value of 0.8: samples with predicted values above 0.8 were labelled as adulterated; otherwise, they were considered pure. Coomans' plots (Figure 14) were used to visually assess classification results. These plots represent the orthogonal distances between projected patterns in PCA space. The distance helps distinguish between pure and adulterated samples based on spectral features. Samples not conforming to the pure group fall below a horizontal membership limit, indicating insufficient similarity. Thus, PCA-based SIMCA effectively differentiated pure from adulterated cinnamon powders in

the 400–4000  $\text{cm}^{-1}$  spectral range.

The PLS-DA loading plot (Figure 13) confirms the importance of the same spectral regions identified by PCA. The variables located near 2924–2854  $\text{cm}^{-1}$ , 1700–1600  $\text{cm}^{-1}$ , and 1200–1000  $\text{cm}^{-1}$  exhibited the largest absolute coefficients, indicating that these bands provide the greatest discriminatory power for classification. The coincidence between PCA loadings and PLS-DA coefficients demonstrates that the observed discrimination is chemically meaningful rather than resulting from statistical artefacts.



**Fig. 12.** The PLS-DA grouping results of the test sample sets

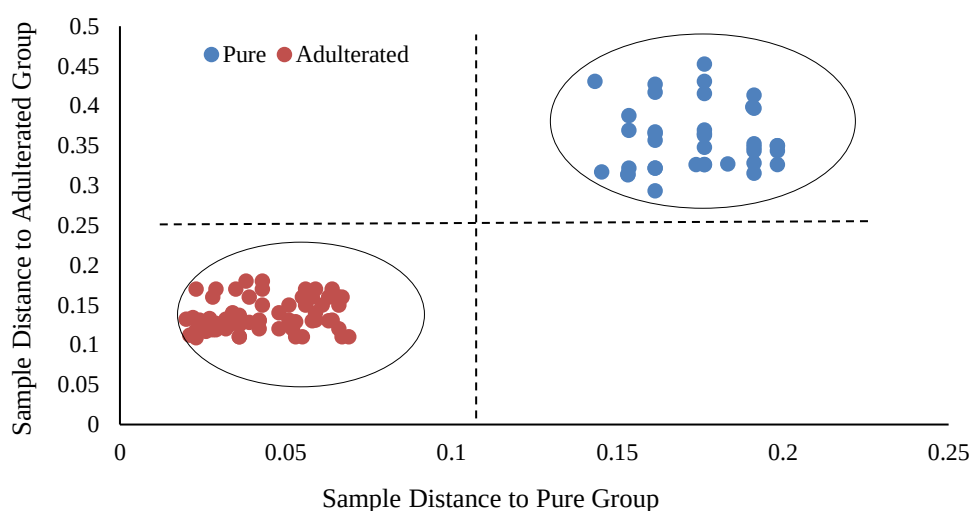


**Fig. 13.** PLS-DA regression coefficient (loading) plot showing the contribution of FTIR variables to the discrimination of pure and adulterated cinnamon samples. Peaks with large absolute coefficient values represent the most influential spectral regions for classification

According to Table 2, the optimal number of latent variables (LVs) for the PLS-DA models ranged from 8 to 9, depending on the group. Although this may appear relatively high, it is justified based on the complexity of the dataset and the need to capture subtle spectral differences among the classes. The full dataset comprised a total of 65 samples, with 75% used for model calibration and 25%

used for validation in each iteration. Additionally, a four-fold cross-validation procedure was employed to reduce the risk of overfitting and ensure model generalisability. Despite the relatively high number of LVs, the stability of validation results and the high classification accuracy indicate that the models remained robust and were not overfitted.





**Fig. 14.** The Coomans' plot of the test sample sets of pure and adulterated cinnamon groups

Overall, PLS-DA achieved 91% and 90% accuracy for calibration and validation sets, respectively, and outperformed SIMCA in classifying the four groups. Unlike SIMCA, which builds individual PCA models for each group based solely on spectral information, PLS-DA extracts relevant spectral features that maximise separation among groups. This gives PLS-DA a performance advantage. Previous studies have shown similar applications of PLS-DA in classifying agricultural products such as pomegranate (Khodabakhshian & Abbaspour-Fard, 2020), turmeric (Khodabakhshian *et al.*, 2021), black pepper and cumin (de Lima *et al.*, 2020), and cinnamon (Lixourgioti *et al.*, 2022).

Taken together, the RMSECV curves (Figure 10), the scree plots for SIMCA (Figure 8), the DModX diagnostics (Figure 9), and the permutation tests (Figure 10) provide a comprehensive, data-driven justification for the chosen model complexities: 4–5 PCs for SIMCA class models and 8–9 LVs for PLS2-DA.

Finally, a high explained variance in the first two PCs does not obviate the need for additional model components in supervised methods. PCA and supervised PLS/PCA-based classifiers have different objectives: PCA

describes dominant sources of variance, while supervised methods seek to maximise class-relevant covariance. The complementary use of both approaches, unsupervised PCA to explore data structure and supervised PLS2-DA/SIMCA with explicit cross-validation and diagnostic checks, yields a robust classification suitable for the subtle discrimination tasks encountered in this study.

## Conclusion

This study investigated the potential of using Fourier Transform Infrared (FTIR) spectroscopy, in combination with pattern recognition techniques namely, Principal Component Analysis (PCA), Partial Least Squares Discriminant Analysis (PLS-DA), and Soft Independent Modelling of Class Analogy (SIMCA) to detect adulteration in cinnamon powder samples within the 400–4000  $\text{cm}^{-1}$  wavenumber range. Both pure and adulterated samples (comprising cinnamon powder mixed with soybean powder, hazelnut shell powder, and dry bread powder) were analysed through their FTIR spectra, revealing distinct molecular signatures for each sample. The study demonstrated the effectiveness of supervised pattern recognition methods, where PLS-DA achieved a high precision rate of 90%

in discriminating between pure and adulterated samples. SIMCA, though slightly less precise, still managed an impressive precision of 83%. Also, it should be noted that the two-class SIMCA model (pure vs. adulterated) achieved 100% classification accuracy, as presented in Table 3, confirming its effectiveness as a binary screening tool for detecting adulteration in cinnamon powder. Despite some overlap between certain groups, particularly at lower adulteration levels, the data distribution across the two principal component spaces clearly exhibited distinct clusters corresponding to adulterated groups. When grouping the samples into two broad categories of pure and adulterated, an acceptable level of separation was observed, with both PLS-DA and SIMCA effectively distinguishing the samples. SIMCA, while achieving 83% precision in overall group discrimination, was highly effective in classifying pure and adulterated samples. This study highlights FTIR spectroscopy, combined with these multivariate analysis techniques, as a powerful tool for rapid, nondestructive detection of

adulteration in cinnamon powder. Given the accuracy achieved, this approach offers a reliable and efficient method for identifying food fraud. Future research could extend these findings to other spice powders, further solidifying the role of FTIR and pattern recognition in food quality assurance.

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### Author Contributions

Mohammad Masoudi: Conceptualisation, Methodology, Data acquisition, Visualisation, Review and editing services, Draft.

Rasool Khodabakhshian Kargar: Supervision, Conceptualisation, Methodology, Data pre- and post-processing, Statistical analysis, Review and editing services, Draft.

Mahmood Reza Golzarian: Review and editing services, Validation, Draft.

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## کاربرد طیف‌سنجی مادون‌قرمز تبدیل فوریه و روش‌های طبقه‌بندی کمومتریکس در شناسایی تقلبات پودر دارچین

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### چکیده

دارچین یک ادویه معطر با ارزش بالا است که به‌طور گسترده در صنایع غذایی و دارویی مورد استفاده قرار می‌گیرد. به دلیل کاربردهای گسترده، دارچین در معرض تقلب غذایی قرار دارد که وجود روش‌های معتبر تشخیص اصالت را ضروری می‌سازد. این مطالعه از طیف‌سنجی فروسرخ تبدیل فوریه (FTIR) و تحلیل الگوهای طیفی به‌منظور ایجاد یک روش قابل اطمینان برای تشخیص تقلب در پودر دارچین، با مقایسه نمونه‌های اصل و نمونه‌های دستکاری‌شده، استفاده می‌کند. هدف نهایی، ارائه‌ی یک روش‌شناسی عملی برای شناسایی تقلب در صنعت ادویه است. در این کار، از طیف‌سنجی فروسرخ تبدیل فوریه (FTIR) به همراه تکنیک‌های تشخیص الگو برای احراز اصالت پودر دارچین استفاده شد. به‌منظور شناسایی و طبقه‌بندی نمونه‌های تقلبی (با مواد افزودنی شامل: پودر سویا، پودر پوست فندق و پودر نان خشک، در غلظت‌های مختلف ۵، ۱۰ و ۱۵ درصد وزنی/وزنی) به‌صورت غیرمخرب، از تحلیل مؤلفه‌های اصلی (PCA) به‌عنوان روش بدون نظارت و از تحلیل تفکیکی حداقل مربعات جزئی (PLS-DA) و مدل‌سازی مستقل نرمال مشابهت رده‌ها (SIMCA) به‌عنوان رویکردهای تشخیص الگوی نظارت‌شده استفاده شد. نتایج نشان داد که اگرچه داده‌های طیفی نمونه‌ها با استفاده از تکنیک PCA به‌خوبی طبقه‌بندی شدند، اما هم‌پوشانی‌هایی بین برخی گروه‌ها مشاهده گردید. دقت کلی طبقه‌بندی توسط طبقه‌بندهای SIMCA و PLS-DA به‌ترتیب ۸۳ و ۹۰ درصد بود. بر اساس مدل سازی PCA، روش SIMCA امکان طبقه‌بندی نمونه‌ها را به دو گروه مجزا (خالص در برابر تقلبی) فراهم کرد و دقت طبقه‌بندی این مدل دوکلاسی به ۱۰۰ درصد رسید. این یافته‌ها کارایی ترکیب طیف‌سنجی FTIR با تکنیک‌های تشخیص الگو را برای احراز اصالت غیرمخرب و مقاوم پودر دارچین تقلبی تأیید کرده و به کنترل کیفیت در صنعت ادویه کمک می‌نماید.

**واژه‌های کلیدی:** تشخیص تقلب، دارچین، طیف‌سنجی مادون قرمز، کنترل کیفیت

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